

# Work Order ID 108936

October-29-13 11:29:24 AM

**\*108936\***

Page 1

Item ID: D145-762-043

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Replacement Std Skidtube

Start Date: 10/29/13 Start Qty: 1.00

**\*1\***

Required Date: 11/01/13 Req'd Qty: 1.00

**\*1\***

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D117-762

B

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo *[Signature]*

0.00

Document Control

Photocopy bluefile & type labels per PPP D145-762-043 CHG001

*CHG 002  
A.P. 13.10.30*

*mha*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*1x 13-10-30*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

DAS  
16  
9-89

*13/10/13*

**B107117**

**Work Order ID 108936****\*108936\***

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Revision ID:

Item Name: Replacement Std Skidtube

Stop **\*NS2\***Start Date: 10/29/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 11/01/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D145-762-043								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
6  
9-89

13/11/19

PPP 109172

MCS 1371-19

10/13-11-19

# Picklist Print

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Page 1

Work Order ID: 108936

Parent Item: D145-762-043

Start Date: 10/29/13

Required Date: 11/01/13

Parent Item Name: Replacement Std Skidtube

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4680-041 Skidtube Assembly		Manufactured	No			110	Each	0.0000	1	1		<del>70611</del> 10/7/13	

DAS  
6  
9-89

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Accept

**\*N900040100\***

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Revision ID:

Stop

**\*NS2\***

Item Name: Replacement Std Skidtube

Start Date: 10/29/13 Start Qty: 1.00

**\*1\***

*Label only*

Cust Item ID:

Required Date: 11/01/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Run Start

**\*NR1\***

Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

Stop

**\*NR2\***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description
Draw Nbr	Revision Nbr
IIN-D117-762	B

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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100

**\*100\***

DC

Document Control

DOCUMENT CONTROL

Memo *[Signature]*

Photocopy bluefile & type labels per PPP D145-762-043 CHG001

0.00

0.00

*MLJ 13-11-01*

110

**\*110\***

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

*IX 13-10-30*

120

**\*120\***

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00